## Phn: +91-8009079988, 8009079977 Email: info@singhalpaints.com SINGHAL PAINTS PRIVATE LIMITED

Off: N1-N6 Ancillary Estate Amausi Industrial Area, Nadarganj, Lucknow (UP)-226012 INDIA

## **Sipcolac Industrial Premium Furniture Enamel**

Sipcolac Industrial Furniture Enamel, as name indicates, is the Best Synthetic Enamel based on carefully selected & tested raw materials & gives a perfect finish and a hard mirror-like gloss that repels water & sun, dust and moisture. The paint can withstand extreme climatic conditions faced in our country. It has excellent levelling property.

It is extensively used and recommended for finishing railway coaches, trucks, transport coaches, machinery & equipments, shining sign boards and hoardings as the gloss & finish withstand scorching heat & torrential rain.

Sipcolac Industrial Furniture Enamel is excellent for painting doors and windows, furniture & fixtures, industrial products such as electric motors machinery, fans where superior gloss is required and frequent cleaning is necessary. Its gloss retention properties are unique.

Surfacers to be Painted	: Metal, Wood, Plaster & variety of other Surfacers.
Viscosity of Supply	90±5 Seconds at 30°C by Ford Cup B4.
Shades Available	:As per Sipcolac Shade Card
<ul> <li>Viscosity-of Application</li> </ul>	:(a) Brushing-50 to 60 seconds.
	:(b)Spraying-30 to 40 seconds at a pressure of 3.5 Kg/CM <sup>2</sup> ,40-50 p s.i.
Finish	:Glossy.
Thinner Recommended	:MTO & Petrol
Primer/Surfacer to be used	:For Metals
	Under White & Pastel Shades. Sipcolite White Primer for Metal. Sipcolite White under coating for Wood/Metal.
	:For Other Shades Sipcolac Metal Primer RP-1. Sipcolac Red Oxide Zinc Chromate Primer RP-5.
	:For Wood Sipcolite White Surfacer for Wood. Sipcolite Pink Surfacer for Wood.
	:For Plaster Sipcolite White Surfacer for Cement.

The information given here is given in good faith but without warranty, since conditions of use are beyond our control.

Methods	of Application	:Brush, dip, spray or roller.
Covering     smooth i	Capacity(on prepared milld steel surface)	:15 to 22 sq. mt/tr per coat at 15-22 microns thickness (depending upon the surface & shade used)
Dyring T	ime	:Surface Dry-Less than 2 hours Hard Dry- Less than 6 hours. This property depend upon the ambient temperature and humidity.
Flash Poi	int	:Above 35°C (95 °F)
• Direction	is For Use	:Ensure that the surface is free from rust, grease, moisture & loose particles After priming the surface apply Sipcolac Enamel, On previous painted Surfacers Primer/Surfacer is not necessary. Allow a minimum time of 4-6 hours before application of the second coat. To get mirror like gloss, the first coat should be wet rubed with water proof paper no. 320-400 before the second coat is given.

The information given here is given in good faith but without warranty, since conditions of use are beyond our control.